

Grove Crane Turntable Bearing Bolt Torque Guide

Model	Bolt Size	Torque lb. ft.	Torque N-m
IND 24/35/36/68	3/4"	370	502.1
IND 810/1012	1"	893	1211.8
IND 2535	1 1/4"	1964	2665.2
AP308	3/4"	370	502.1
AP410	3/4"	370	502.1
YB4408	3/4"	370	502.1
YB4409 / XL	Inside Race	180	245
YB4409 / XL	Outside Race	282	384
YB4410	3/4"	370	502.1
YB4411	Inside Race	180	245
YB4411	Outside Race	282	381
YB4415	7/8"	693	940.4
YB5515	Inside Race	158	215
YB5515	Outside Race	282	381
YB5518	Inside Race	158	215
YB5518	Outside Race	282	381
YB7720 / XL	7/8"	455	619
RT38/48/49	3/4"	370	502.1
RT56/58/59/60/62/63 Series	1"	893	1211.8
RT65S/75S	1 1/4"	1964	2665.2
RT400	3/4"	370	502.1
RT500	1"	893	1211.8
RT500D	1"	893	1211.8
RT522B	3/4"	370	502.1
RT525E	7/8"	567-615	769-834
RT530E/E2	7/8"	567-615	769-834
RT535E/540E	1"	857-929	1162.9-1260.7
RT625	1"	893	1211.8
RT630B	1"	893	1211.8
RT635/640C	1"	893	1211.8
RT600E/E2/E3	1"	857-929	1162.9-1260.7
RT700/745/750/760	1 1/4"	1964	2665.2
RT700B	1"	893	1211.8
RT700E/E2/E3	1"	857-929	1162.9-1260.7
RT875/880/890	1 1/4"	1964	2665.2
RT865B/860/865B/865BXL	1"	893	1211.8
RT870/870BXL/875C/875B	1"	893	1211.8
RT875E/RT880E/RT890E/E	M24	772	1046.8
RT980/990/9100	1 1/4"	1964	2665.2
RT9130E	1 1/4"	1964	2665.2
RT9150E	M27	1128	1530

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Model	Bolt Size	Torque lb. ft.	Torque N-m
TD100	3/4"	370	502.1
TD150/155/180	1"	893	1211.8
TM100/225	3/4"	370	502.1
TMS100	3/4"	370	502.1
TM120	7/8"	378	512.9
TM150/155/180/250/275LP	1"	893	1211.8
TM400/425/550/600	1"	893	1211.8
TM500E-2	1"	857-929	1162.9-1260.7
TM875	1 1/4"	1964	2665.2
TM1150	1 3/8"	2633	3572.9
TM9100/9120	1 1/4"	1964	2665.2
TM1275/1400	1 1/2"	3150	4274.6
TMS155/180LP/200LP/250L	1"	893	1211.8
TMS300LP/375LP/475LP	1 1/4"	1964	2665.2
TMS540	1"	857-929	1162.9-1260.7
TMS500E/E2	7/8"	567-615	769-834
TMS500E07	7/8"	567-615	769-834
TMS640/700B	1"	893	1211.8
TMS700E/E2/TMS700E07	1"	857-929	1162.9-1260.7
TMS870B/875C-	1"	893	1211.8
TMS800E	M24	741-803	1005-1089
TMS900E	M24	703	954
TMS9000E	M24	703	954
AT180	1"	893	1211.8
AT400	3/4"	370	502.1
AT700B/D	1"	893	1211.8